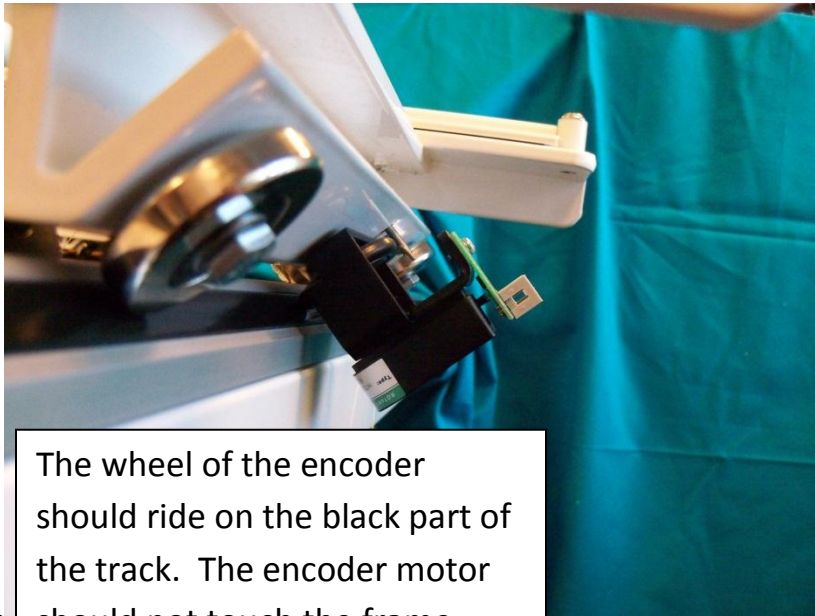


# baby lock

QuiltMotion installed on the Pearl Frame.

Install the QuiltMotion motor board in the Crown Jewel Majestic carriage according to the manual. Install the rear track on the Pearl Frame first even with the back edge of the frame. Install the front track on the Frame, making sure the carriage rolls smoothly from each side and the wheels are making contact with



the track.

The wheel of the encoder should ride on the black part of the track. The encoder motor should not touch the frame.



The parts needed to attach the belt on the right side are the belt tensioner housing, Two M6 x 25mm screws, Two M6 hex nuts, included in the QuiltMotion hardware.

## baby lock



The part needed to attach the belt on the left side are Belt Bracket A, Belt Bracket B, two M6x 25mm socket button head cap screws, and two M6 hex nuts included in the QuiltMotion hardware.

Attach the brackets to the Pearl frame in the holes provided.



Attach the belt to the QuiltMotion Motor plate assembly, step 7 in QuiltMotion Instruction Manual. Follow the instructions in the manual to insure your belt is aligned correctly on the frame and the gearbox of the Motor Plate.