SERVICE MANUAL

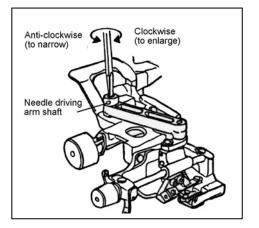
Model BL-101

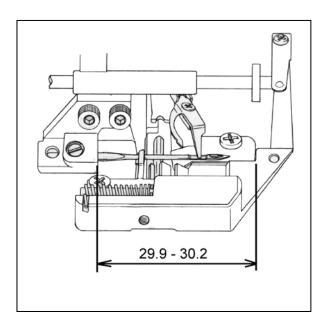


1. Position of needle

a) Set needle holder to extreme right position.

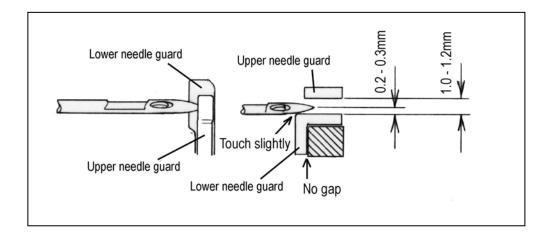
b) Adjust the distance of needle holder

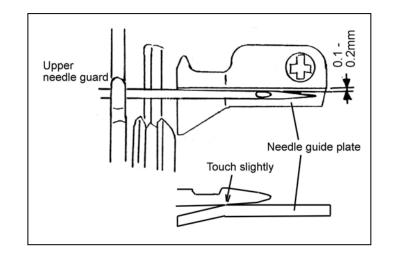




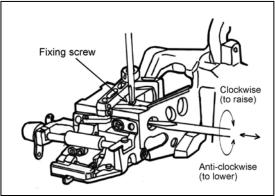
2. Adjustment of needle guards and needle guide plate

Set needle slightly right-down ward in order to make its penetration stronger.

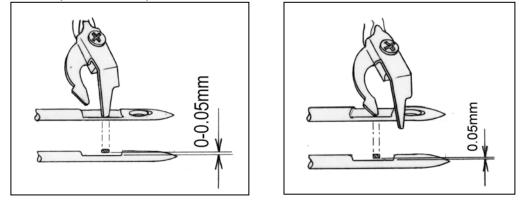




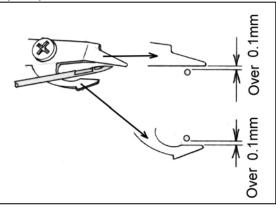
- 1
- 3. Adjustment of looper position



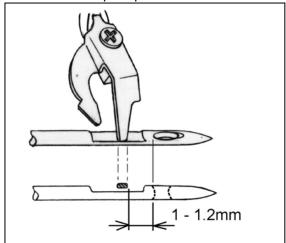
3-1 Adjustment of top and bottom position



3-2 Clearance between the looper tip and the needle

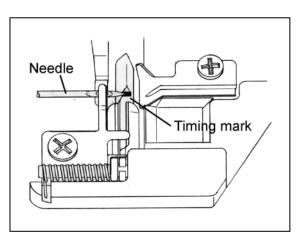


3-3 Distance from the eye of needle to the looper tip



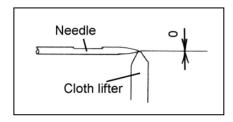
4. Adjustment of timing of cloth lifter

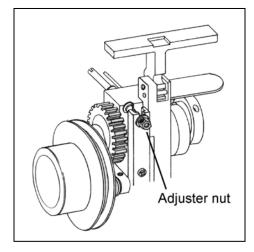
Set skip-stitch dial at "**skip**" position when you adjust the timing.



6. Adjustment of the height of cloth lifter

Set stitich-depth dial at 3. (centre.)





7. Adjustment of cloth presser

Make sure both left and right cloth pressers to hold the cloth lifter.

