

# Kenmore

## INSTRUCTIONS

### MODEL 1946 • ZIG • ZAG SEWING MACHINE





# Sears, Roebuck and Co.

## Dear Homeowner:

You have just invested in a very fine zigzag sewing machine. Before using your new Kenmore machine, please pause for a moment and carefully read this booklet which contains instructions on how to operate and care for your machine.

Specific instructions are given on threading, tension adjustments, cleaning, oiling, etc. This will help you obtain the best sewing results and avoid unnecessary service expense for conditions beyond our control.

Advice on the operation and care of your machine is always available at your nearest Sears Retail Store. Should you have any further questions on your sewing machine, please write to me at the address given below.

Please remember, any correspondence or reference to your machine must mention the model number and serial number of your machine.

### Kenmore Sewing Machine

Record in space provided below the model number and serial number of this appliance. The model number and serial number are located on the nomenclature plate, as identified on Page 2 of this booklet.

Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_  
Retain these numbers for future reference.

Consumer Services Manager  
Department 620  
Sears, Roebuck and Co.  
Sears Tower  
Chicago, Illinois 60684

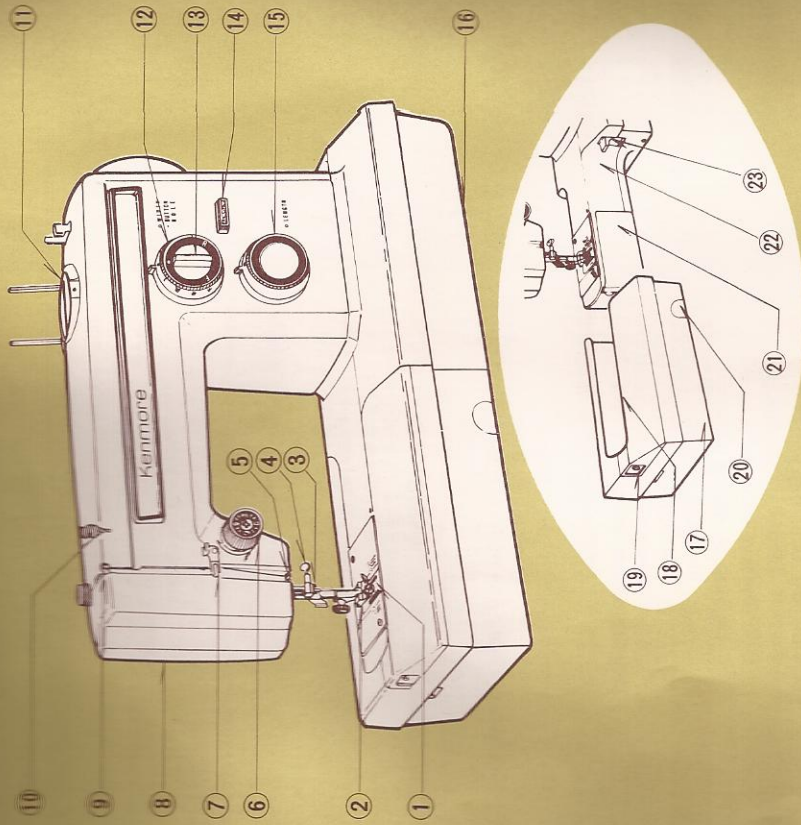
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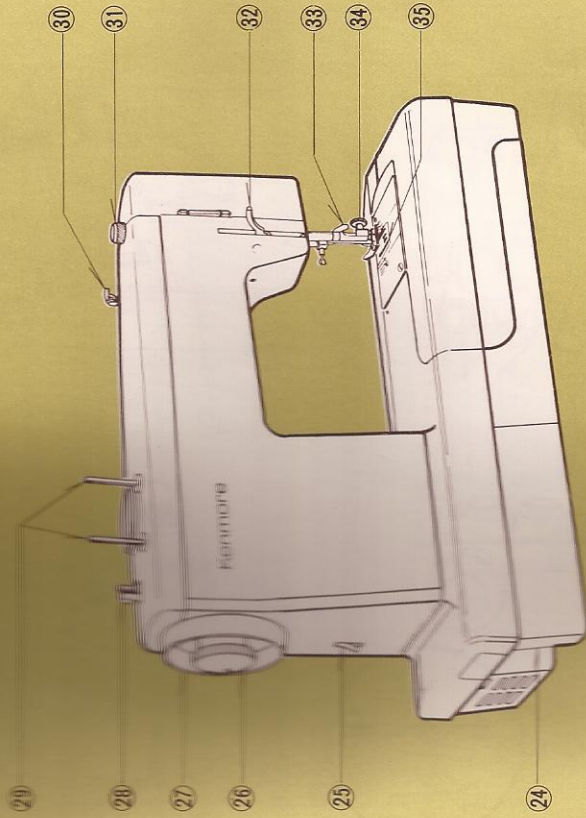
# Knowing Your Sewing Machine

FRONT VIEW



- 1. Zigzag Stitch Needle Plate
- 2. Presser Foot
- 3. Thread Guide
- 4. Needle Clamp Screw
- 5. Thread Guide
- 6. Top Thread Tension Control
- 7. Face Cover Thread Guide
- 8. Face Cover Plate
- 9. Take - up Lever
- 10. Upper Thread Guide
- 11. Special Stitch Dial
- 12. Stitch Width Control
- 13. Buttonhole Control
- 14. Reverse Stitch Control
- 15. Stitch Length Control
- 16. Nomenclature Plate
- 17. Base
- 18. Base Front Cover
- 19. Front Cover Release Button
- 20. Base Release Button
- 21. Shuttle Cover
- 22. Free Arm
- 23. Feed Dog Control

BACK VIEW



- 24. Electric Cord Receptacle
- 25. Light and Power Switch
- 26. Clutch Knob
- 27. Hand Wheel
- 28. Bobbin Winder
- 29. Thread Spool Pins
- 30. Bobbin Winder Tension Disc
- 31. Pressure Regulator
- 32. Presser Foot Lever
- 33. Thread Cutter
- 34. Presser Foot Thumb Screw
- 35. Feed Dogs



INSTALLING MACHINE

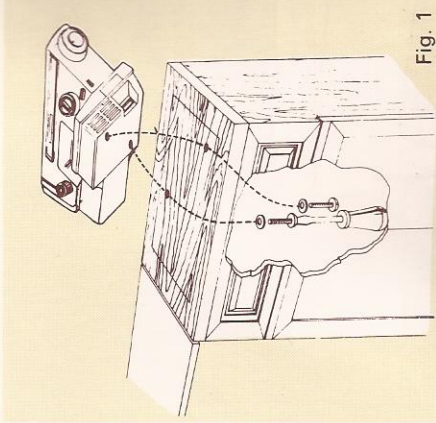


Fig. 1

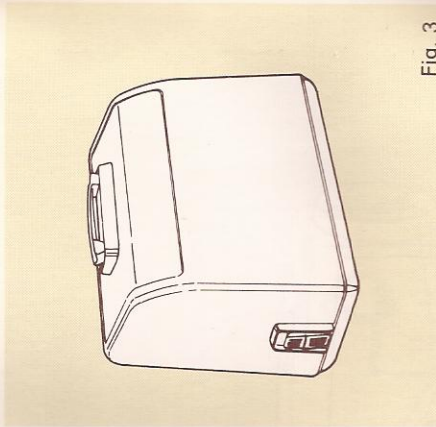


Fig. 3

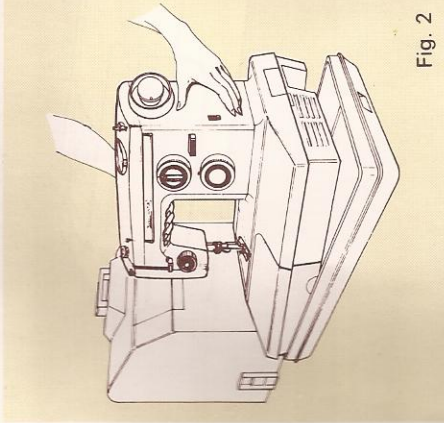


Fig. 2

1. To install the machine in cabinet, position machine head on cabinet platform so that holes on bottom of machine match those on boards. Insert washers and screws and tighten into place. (Fig. 1)
2. A separate base and cover is available to carry the machine when needed. The base must be removed when machine is used.  
To install machine in carrying case, set machine into base, with word **FRONT** in base facing you. (Fig. 2)  
Place cover on machine with word

CONVERTING TO FREE-ARM SEWING

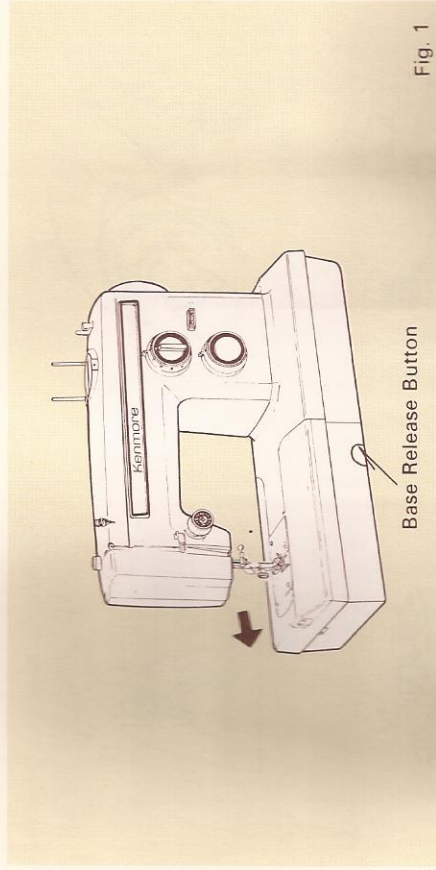


Fig. 1

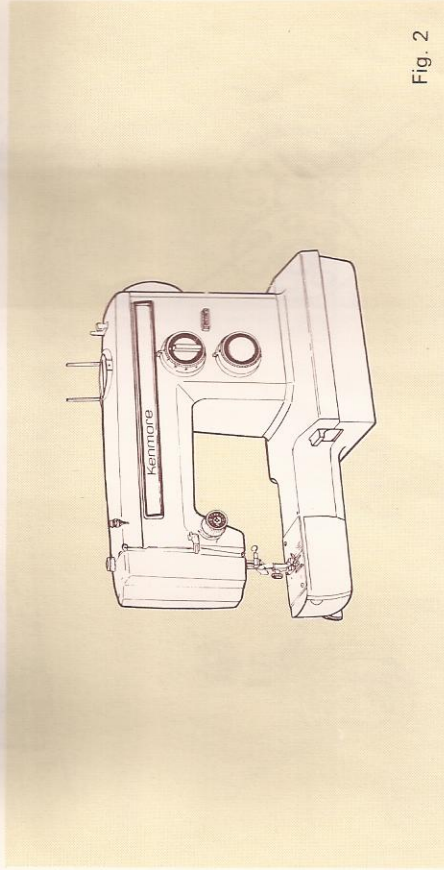


Fig. 2

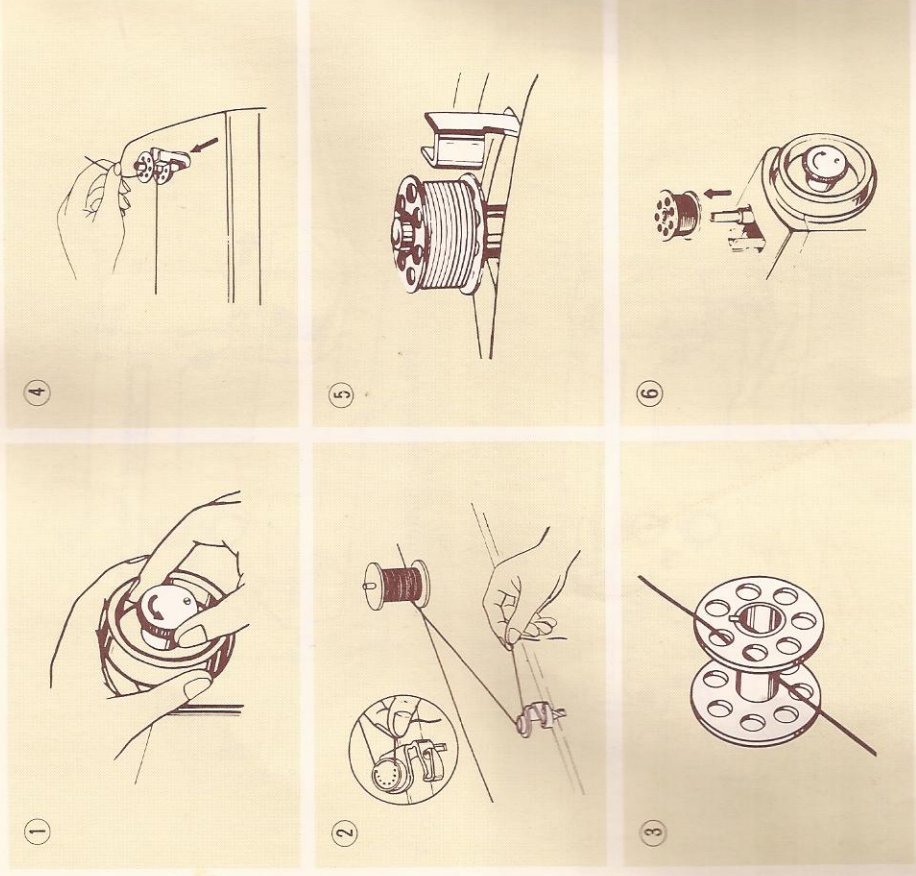
1. Remove the base from the machine by pushing the release button and pulling the base to the left at the same time. (Fig. 1, 2)

2. To replace the base, simply slide it along the free arm to its original position. (Fig. 1)  
**Note:** Base cannot be removed or replaced unless shuttle cover is closed.

3. Push the speed control plug onto three-prong connector. Plug machine cord into any 110-120 volt wall outlet. Turn on power by pushing light and power switch. (Fig. 4)
4. Spool pins are packed in accessory box. Screw thread spool pins in place securely with a screw driver. Position nylon discs as shown in illustration.



WINDING THE BOBBIN

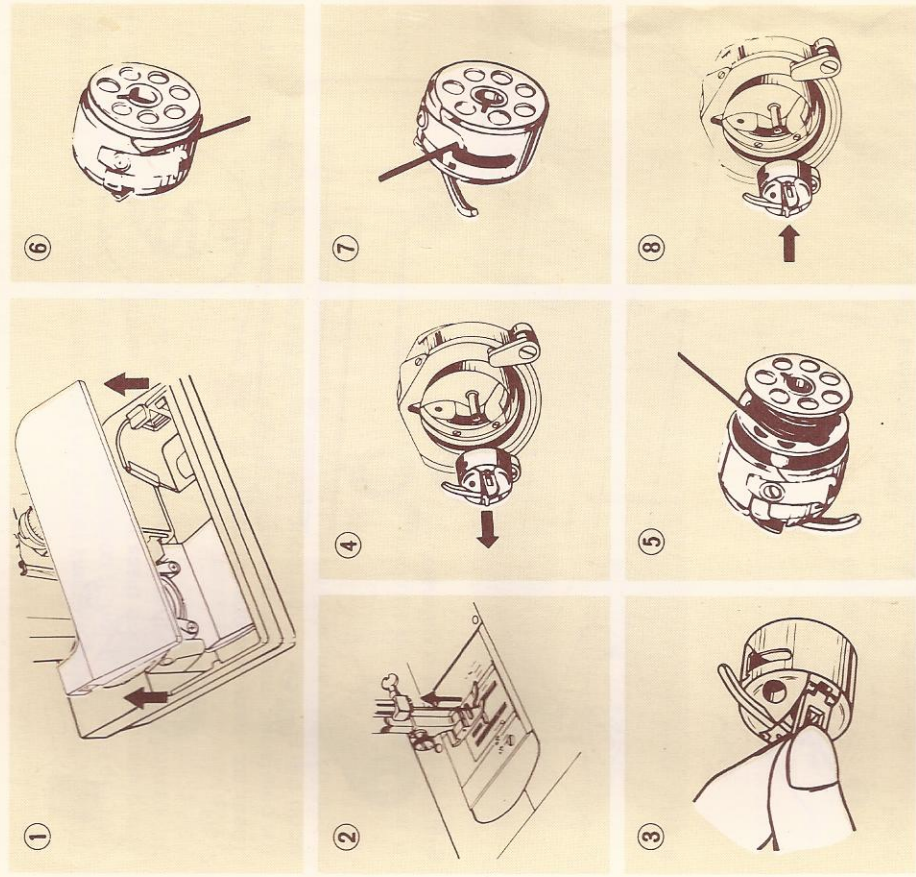


1. Release clutch by turning clutch knob toward you.
2. Draw thread from spool through bobbin winder tension disc as shown.
3. Pull end of thread through hole in bobbin as shown.
4. Place bobbin onto bobbin winder shaft with end of thread coming from the top of the bobbin. Push

bobbin winder latch against bobbin until it clicks. Holding onto end of thread, start machine. When bobbin is slightly filled, snip off end of thread.

5. Start machine. Wind thread until bobbin winder latch releases.
6. Tighten clutch knob and remove bobbin.

THREADING THE BOBBIN CASE



1. Remove base front cover by pushing the release button on the left side. Open the shuttle cover.
2. Raise needle to its highest position by rotating hand wheel toward you.
3. To remove bobbin case from shuttle, pull open latch of bobbin case.
4. Pull bobbin case straight out of shuttle.
5. Insert bobbin into bobbin case making sure thread is coming from bobbin as shown.
6. Pull thread through slot of case as shown.
7. Pull thread under tension spring.
8. Holding latch open, position case into shuttle, and release latch. Case should lock into place when latch is released.



## THREADING OF TOP THREAD

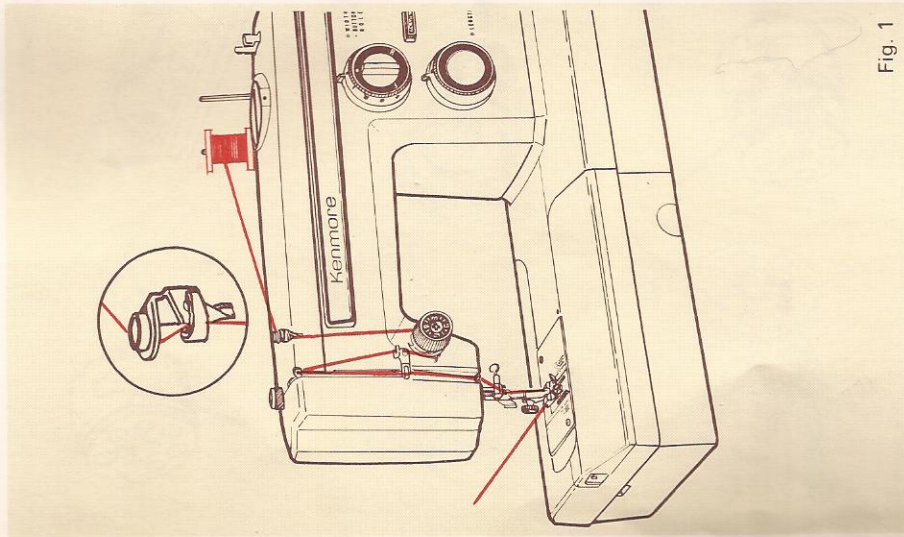


Fig. 1



Fig. 2

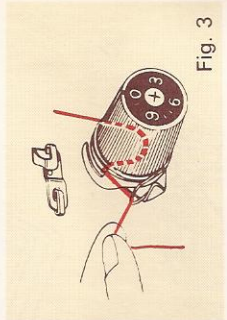


Fig. 3

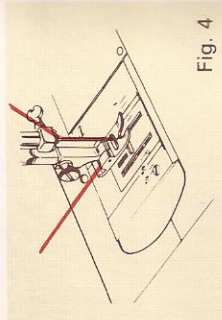


Fig. 4

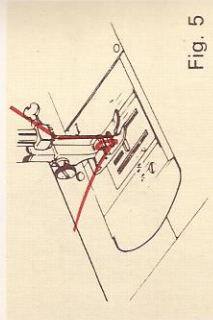


Fig. 5

Place thread on spool pin as shown with thread coming from the back of the spool. Draw thread through the top thread guide. Holding the spool stationary with right hand, pull the end of the thread between the tension discs as shown. Pull the spring wire loop up and past the top hook until the thread can be slipped into the hook (See Fig. 2). When the thread is released, the spring wire loop will return to position

(See Fig. 3) with thread in proper place. Release spool of thread and continue to thread machine exactly as shown. Needle must always be threaded in direction as shown in Fig. 4.

Hold needle thread loosely in left hand and rotate hand wheel toward you one complete turn. Bring bobbin thread up by pulling upper thread. (Fig. 5).

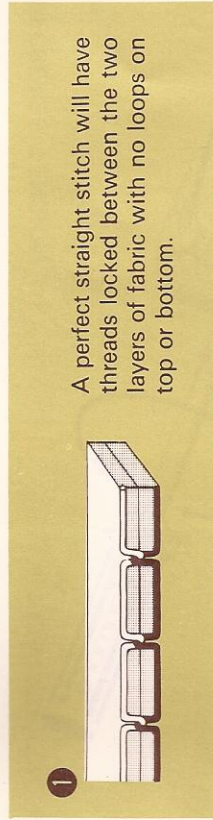
## CONTROLS

### ADJUSTING TOP TENSIONS

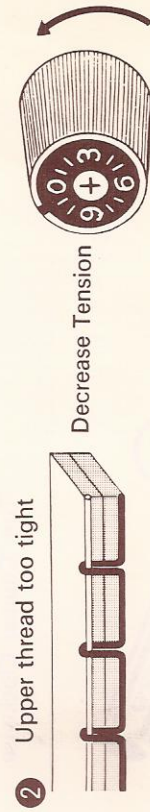
Probably the most important control on your machine is this one that regulates your top thread tension. It consists of discs between which the thread passes. The pressure on these discs is regulated by turning the dial on the front of the control. The higher the number, the tighter the tension.

There are many reasons for having to reset your tension. The best tension for one fabric may not be correct for another. The required tension depends upon the stiffness of the fabric, thickness of the fabric, numbers of layers of fabric being sewn, as well as the type of stitch you are making.

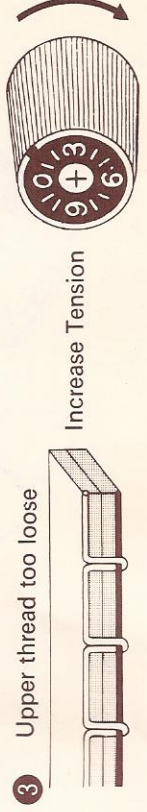
It is best to test the stitching on a scrap of the fabric you are using before starting to make a garment.



1



2



3



### ADJUSTING BOBBIN TENSIONS

Bobbin tension requires adjusting less frequently than the upper thread tension.

If the stitch is satisfactory but the seam is puckered, it may be necessary to loosen the tension on both the top and bottom threads. Be sure to balance them as indicated on Page 9.

When adjusting the tension on the bobbin case, make slight adjustments with a screwdriver.

#### DECREASE TENSION



Turn Counter Clockwise.

#### INCREASE TENSION



Turn Clockwise.

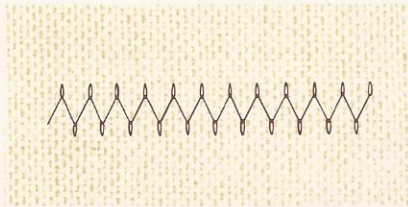
### CHECKING TENSIONS

The easiest way to check tensions is to sew a medium zig zag stitch on the fabric you will be using. Use the appropriate type of thread and needle. Use different colors of thread on the bobbin and upper spool.

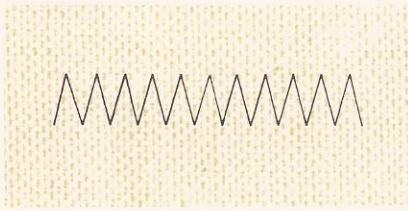
Sew a line of zig zag stitches. The bobbin thread should not show on the top of the fabric.

Adjust the top tension if necessary to achieve the stitch balance mentioned above.

#### UNBALANCED



#### BALANCED



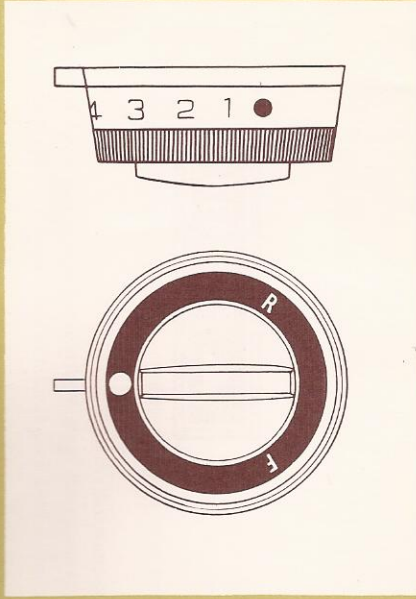


### STITCH WIDTH CONTROL

This control regulates the width of the stitch you select. THE HIGHER THE NUMBER - THE WIDER THE STITCH. You may vary your zigzag stitch width by adjusting this control to the setting you desire.

This control must be on Red Dot in order to do straight stitching. Turn only the outer rim of this control to set the stitch width.

### STITCH WIDTH CONTROL



### STITCH LENGTH CONTROL

The stitch length control regulates the length of the stitch you select. THE HIGHER THE NUMBER - THE SHORTER THE STITCH.

The number on stitch length control indicates the approximate number of stitches per inch. The stitch setting you use will be determined by the thickness of the fabric you are sewing.

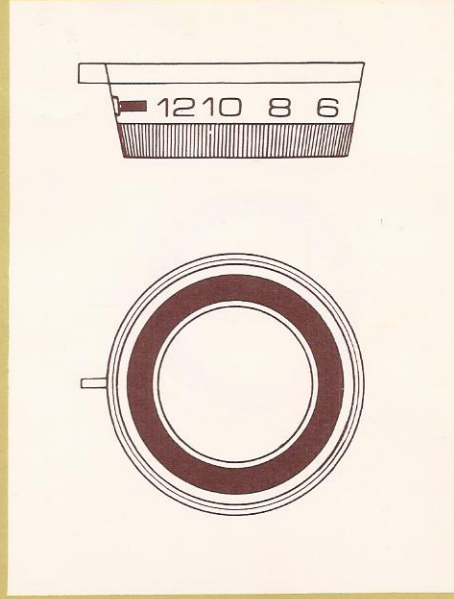
A longer stitch setting should be used for thicker fabric or more layers of fabric.

The middle range of the control is the 10-12 stitch per inch range which is the most commonly used.

A basting stitch is made by using the longest possible stitch setting - 6 stitches per inch.

The red marking  on the control is the setting used for the shortest stitches such as in Satin Stitching.

### STITCH LENGTH CONTROL





### REVERSE STITCH CONTROL

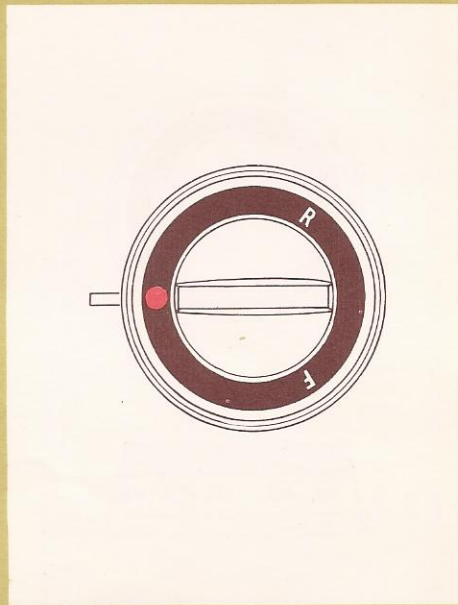


### REVERSE STITCH CONTROL

It is best to begin and end seams with a few stitches taken in reverse. This is called back tacking. Back tacking fastens the ends of the seams firmly and prevents raveling.

When reverse stitching is needed, turn the control clockwise and hold there during sewing. The fabric will immediately start feeding backwards and seam will be fastened.

### BUTTONHOLE CONTROL



### BUTTONHOLE CONTROL

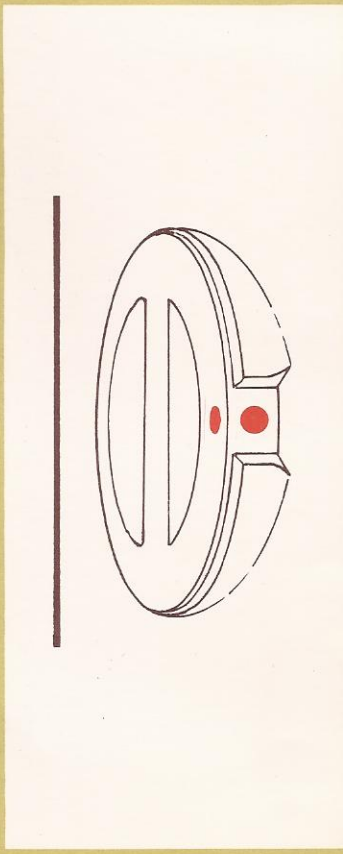
This control is used in making buttonholes. Detailed instructions are given in the next section of the book.



### SPECIAL STITCH DIAL

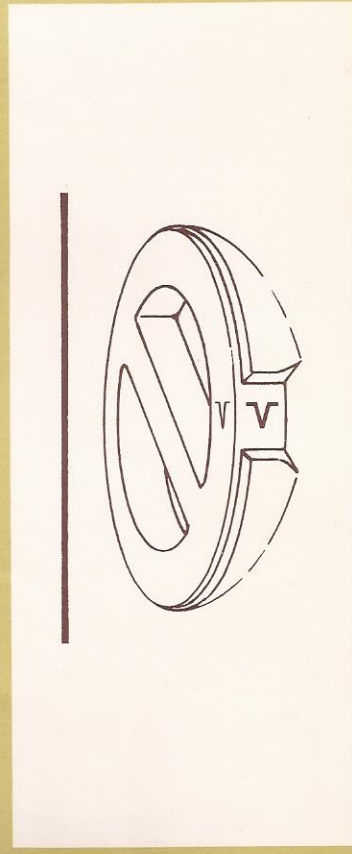
There are certain types of utility stitches you will use often in your home sewing. This control enables you to just dial the stitch you need for the task at hand.

#### THE RED DOT SETTING



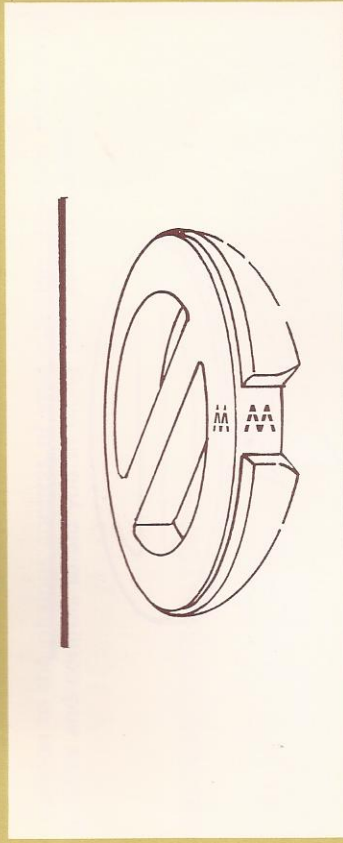
The setting illustrated above is the one used for most of your stitching. At this setting you may straight stitch and make a simple zig zag stitch. As each stitch is dependent upon the settings of your other controls, carefully read the directions in the next section of the book for the various stitches.

#### BLIND STITCH



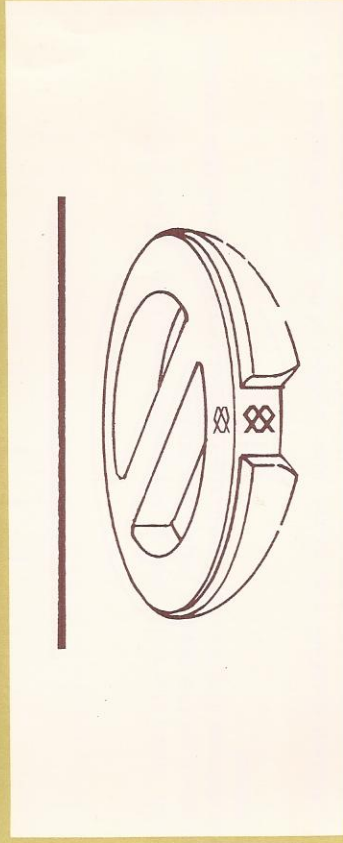
Blind hems are made by using the stitch setting shown in the illustration above. For more detailed instructions in blind hemming, see next section of the book.

### SPECIAL MENDING STITCH



You will find that much of your sewing is in the mending category. For this reason you have been provided with a stitch for the repair of tears. Use of the stitch setting shown is given in more detail in the next section under Mending.

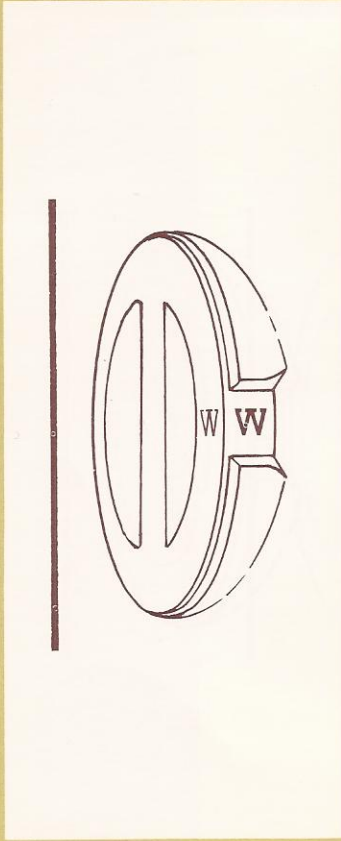
### SMOCKING STRETCH STITCH



You can make smocking stretch stitching by setting the dial to the setting indicated above. See next section of this book for detailed use of the stitches.

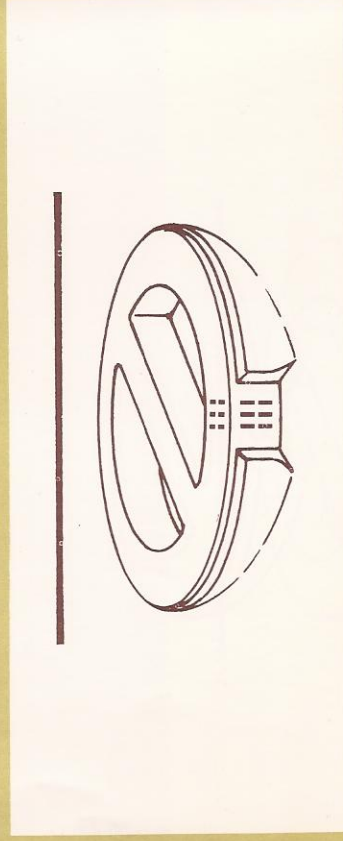


### OVERCAST STRETCH STITCH



Overcast stretch stitching is made by using the stitch setting shown in the illustration above. Detailed instructions are given in the next section of the book.

### STRETCH STITCH SETTING

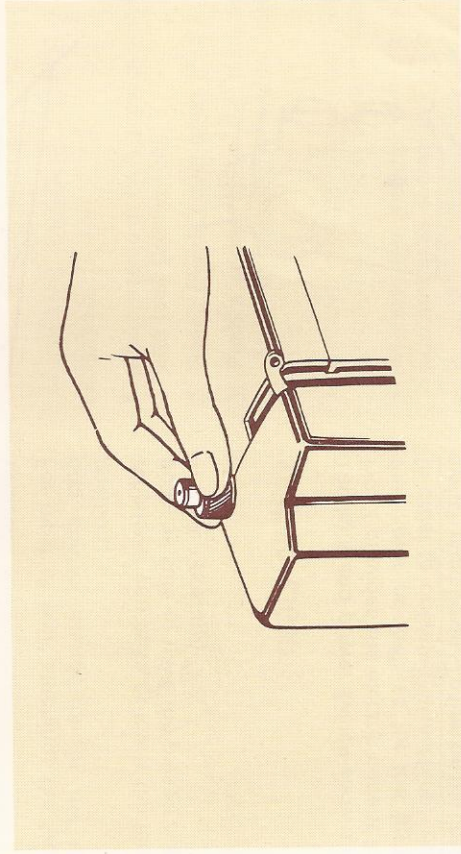


Stretch stitching is easily done by setting the dial to the setting indicated above. Details on the use of this stitch are given in the next section of the book.

### OTHER ADJUSTMENTS OF MACHINE IN SEWING

In addition to the obvious controls of your machine, there are other small regulators and controls to aid you in using your sewing machine.

### PRESSURE REGULATOR



Push down the outer ring of the pressure regulator. This will release the pressure on the presser foot. (See above).  
To increase the pressure, push down inner pin until a suitable pressure is obtained.

Insufficient pressure may cause poor feeding of the fabric, skipped stitches, or difficulty in guiding the fabric. If feed dogs or presser foot marks appear on the fabric, reduce the pressure.

When sewing multiple thickness or heavy fabric, reduce the pressure. Increase pressure when sewing lighter weight fabrics.



### FEED DOG CONTROL

There are a few times when you want to control the feeding of the fabric yourself. Remove the base cover from the base. Pull down the feed dog control shown in Fig. 1. The feed dogs will drop. You may then determine the movement of the fabric yourself.

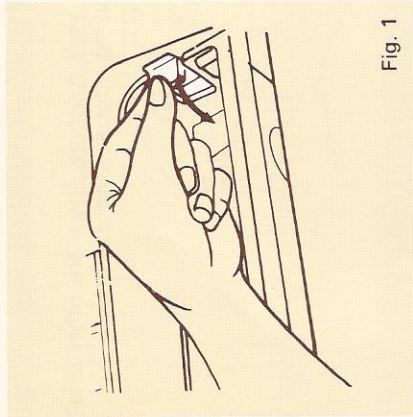


Fig. 1

For most of your stitching, the feed dog control should be in the up position.

Whenever you raise or lower the feed dogs, be sure to have the presser foot in the up position.

### SEWING LIGHT

The light and power switch shown in Fig. 2 provides the electric current for the motor as well as for the light. In order to operate the machine, this switch must be on. To turn on the light, depress the upper side of the switch. If you are interrupted while sewing and must leave the machine unattended, just turn off the switch and the machine cannot be started accidentally.

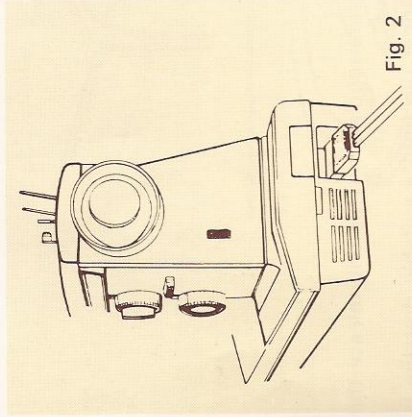


Fig. 2

The sewing light is located inside the face cover plate as shown. To replace the bulb, turn light off, and swing the face cover plate open. Push up on the bulb slightly and turn bulb clockwise. Remove bulb from socket. Push in new bulb and turn counter-clockwise.

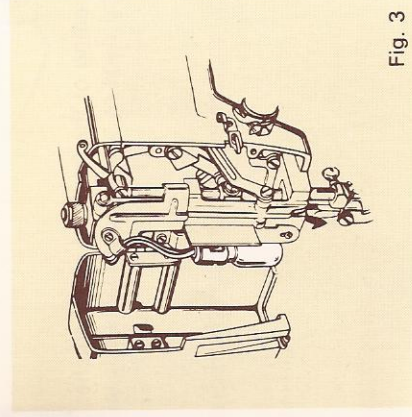


Fig. 3

### NEEDLE PLATE INSERTS

You are provided with two needle plate inserts:

- A. Needle plate with wide oval hole for all zigzag stitching.
- B. Needle plate with round hole for regular straight stitching and straight stretch stitch sewing.

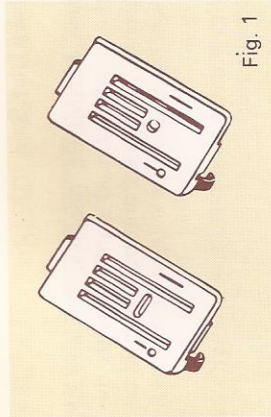


Fig. 1

### CHANGING NEEDLE PLATE INSERTS

1. Raise needle to its highest position and raise presser foot.
2. Swing shuttle cover open.
3. Push a spring under the plate as shown to release the needle plate insert.
4. Remove needle plate insert by placing thumb under edge of plate.
5. Replace the needle plate insert positioning as shown in Fig. 3.
6. Push needle plate insert down to lock into place. Reposition the shuttle cover.

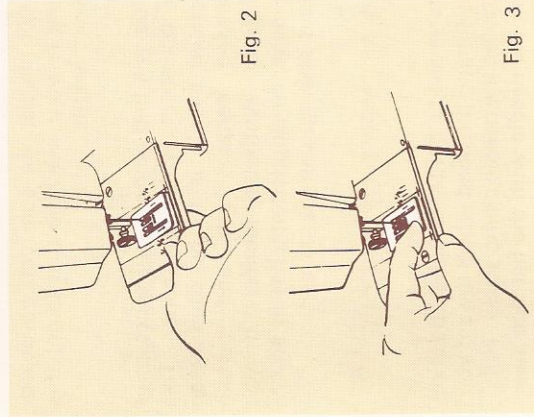


Fig. 2

Fig. 3

### SEAM GUIDES

Seam guides are printed on either side of the needle plate to aid you in guiding your fabric. **THE GUIDE LINE EXTENDING ABOVE THE RIGHT SIDE OF THE NEEDLE PLATE IS THE "ALL IMPORTANT" 5/8" SEAM LINE.**

The cornering guides are convenient when turning a square corner 5/8" from the fabric edge. See next section of this book for directions.

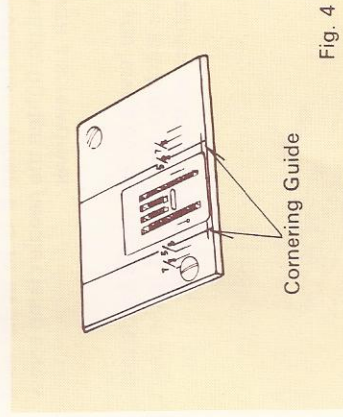


Fig. 4



## ACCESSORIES

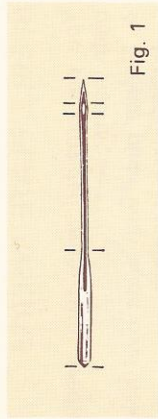


Fig. 1

### NEEDLES

Use KENMORE needles. The size of the needle should conform with the size of the thread and both should be suitable to the fabric (See next page).

Never use a bent needle or one with a blunt point.

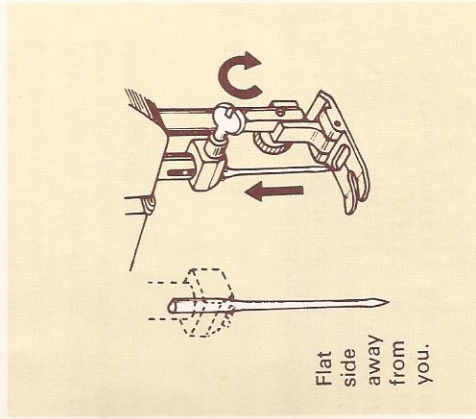
Fig. 1. shows you the exact length of your needle. Be sure you never use one in your machine that is not this exact length.

You will find among your accessories a "Q NEEDLE"™ with blue shank. This special needle is to be used when sewing certain knits and certain difficult synthetic fabrics. If you experience skipped stitches in any of your sewing, use "Q NEEDLE"™.

### PLACEMENT OF NEEDLE

Raise needle bar to its highest position by turning the hand wheel toward you. Loosen the needle clamp screw. Holding the needle with the flat side away from you, slip the needle into the needle bar. When it is in as far as it will go, tighten the needle clamp screw with a screwdriver.

If you have a double needle for decorative stitching, it is inserted in the same manner as the single needle.

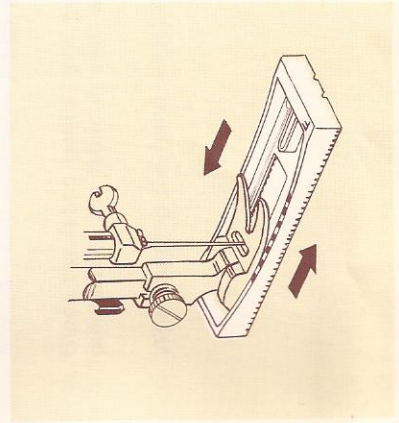


Flat side away from you.

## NEEDLE, THREAD AND FABRIC CHART

THREAD SIZE	NEEDLE SIZE	FABRIC
Polyester Core/Cotton Wrap Fine Mercerized Cotton Polyester Synthetic Silk A	9 or 11	Lightweight: Batiste, Dimity, Chiffon, Silks, Synthetic Jerseys, Fine Lace, Organza, Crepe, Taffetta, Voile, Organdy
50 Mercerized Cotton Polyester Synthetic Silk A	14	Medium Weight: Cotton, Cotton Blends, Percalé, Gingham, Shantung, Pique, Seersucker, Satin, Knits, Vinyl, Suitings, Linen, Wool Crepe, Leather
50 Mercerized Cotton Mercerized Heavy Duty Polyester Synthetic Silk A	14 or 16	Medium Heavy Weight: Corduroy, Denim, Wool, Sailcloth, Wool Flannel, Gabardine, Velvets, Leather
Heavy Duty Mercerized Cotton Polyester Synthetic Silk A	18	Heavy Weight: Coatings, Upholstery, Cotton Duck, Heavy Twills, Canvas
Silk Buttonhole Twist	16, 18 or "Q NEEDLE"™	Decorative Top-stitching on all
Polyester Synthetic 50 Mercerized Cotton	"Q SET"™ ("Q NEEDLE"™ and "Q FOOT"™)	Synthetic Knits and Stretch Fabrics: Polyester Double Knits, Nylon Tricot, Jersey, Stretch Terry, Spandex, Cire Tricot

### BUTTONHOLE GUIDE



You have been provided with a buttonhole guide to aid you in making buttonholes. By using this guide, you will accurately make identical size buttonholes every time.

The guide just slips onto the regular zigzag foot as illustrated.

Details in using this attachment are given in the next section. Follow those directions carefully for perfectly formed buttonholes.

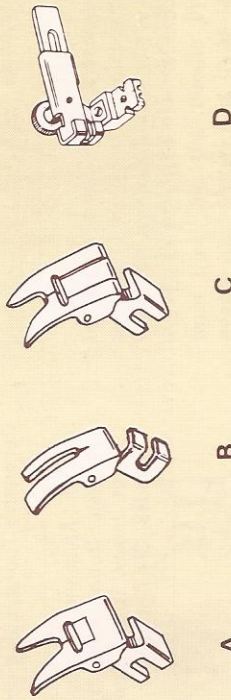
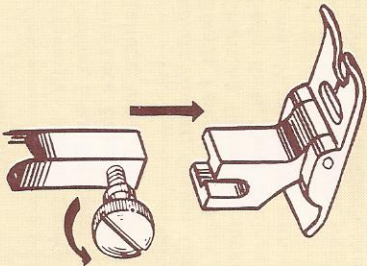


### PRESSER FEET

To change the various presser feet, raise the presser bar to its highest position by lifting the presser foot lever. Loosen the presser foot thumb screw, choose the proper foot, insert from the front.

Tighten the screw using the large screw driver to make certain the foot is secure.

To aid you in the placement of heavy fabrics under the presser foot, the lever can raise the foot beyond the normal "up" position. This is also an aid in changing your presser feet.



You have been given a variety of presser feet:

- A. Zigzag Foot
- B. Straight Stitch Foot
- C. Satin Stitch Foot
- D. Zipper Foot

## Starting to Sew

Now that you are familiar with the controls on your machine and with the accessories provided for the machine, you are ready to start to sew with your new Kenmore sewing machine. Below are some good habits to follow each time you sit down to sew:

1. Test the needle - it should be straight, properly set and sharp on the point. It should be the correct size for the fabric and thread being used. Do not be afraid to change your needle frequently. Many of the new fabrics made of synthetic blends tend to dull the needles more easily than fabrics made of natural fibers.
2. Before placing the material on the machine, see that the ends of the threads have been drawn about 4 inches to the rear of the machine. Hold on to threads during the sewing of the first 3 or 4 stitches of the seam.
3. Test the machine stitch on a scrap of fabric you plan to use. The fabric should be double thickness. Adjust the machine for the length of stitch and tension suitable to your fabric.
4. Fabric should be placed under the presser foot with the bulk of the material to the left of the needle and the right edge of the material placed on the 5/8" seam marking on the needle plate when making a simple seam.
5. Run the machine at a slow even speed. The more pressure you put on the speed control, the faster the machine will sew.
6. Fasten each seam by back tacking at the beginning and end of the seam.
7. Always finish sewing each seam with the needle at its highest point.
8. Guide the fabric gently with your hand in front of the needle. Never pull or hold the fabric in such a way that the normal feeding is altered.
9. When turning the hand wheel manually, always turn it toward you.



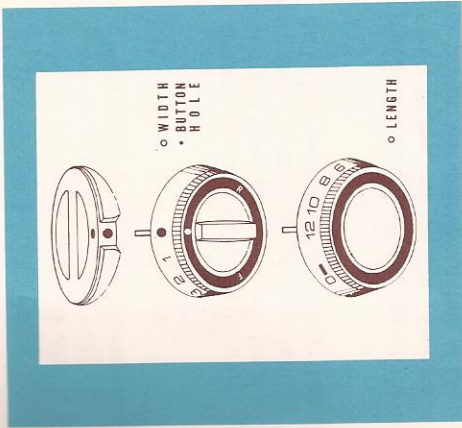
## GARMENT CONSTRUCTION STITCHES

### STRAIGHT STITCHING

Set your machine just as shown in the illustration in order to straight stitch. It is important each dial have the following settings.

#### SETTINGS

- Special Stitch Dial - Red Dot
- Stitch Width Control - Red Dot
- Stitch Length Control - 12 to 6
- Buttonhole Control - Red Dot
- Straight Stitch Foot
- Straight Stitch Needle Plate



You will find in garment construction that you are doing two types of sewing - temporary and permanent.

1. Temporary stitching - Usually the longest stitch possible and often done on a single layer of fabric. The various types of temporary stitching are:

- Basting
- Stay stitching
- Guide line marking

2. Permanent stitching - This is the actual stitching that holds the garment together. Much of this stitching is visible on the outside of the garment and therefore must be good looking.

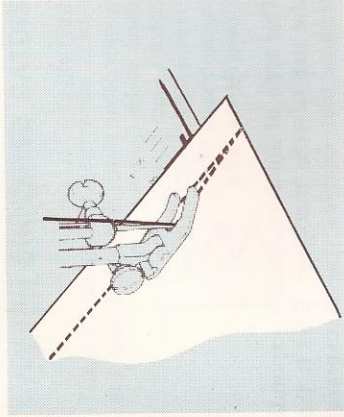
The best length stitch to use for medium weight fabrics is 10 - 12 stitches per inch. This is in the middle range of the Stitch Length Control. You must remember to lengthen the stitch for heavier fabrics, multiple layers of fabric and thicker seams. Some of these seams are:

- Common two layer seams
- Curved two layer seams
- Top stitched three layer seams
- Top stitched four layer seams

When you have two seams crossing each other with considerable thickness, sew slowly and carefully so the seam will be as strong as possible in this area.

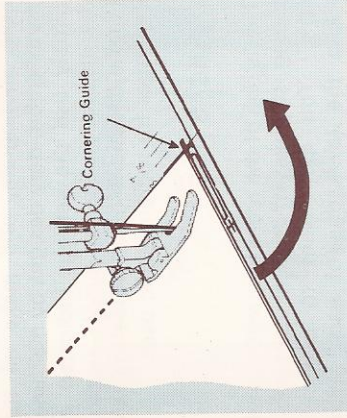
### FASTENING A SEAM

Be sure both threads are drawn back under the presser foot. Lower needle into fabric about 1/2 inch from beginning of seam. Turn the reverse stitch control clockwise and stitch in reverse until needle reaches beginning of seam. Release control and complete seam. When you reach the end, turn the control clockwise and sew back over 1/2 inch of completed seam.



### TURNING A SQUARE CORNER

To turn a square corner 5/8" from the fabric edge, stop stitching with the needle tip piercing the fabric, when reaching the cornering guide as shown. Raise the presser foot, turn fabric. New stitching line will align with 5/8" seam guide on side of needle plate. Lower the presser foot and begin stitching in new direction.





## OVERCAST STRETCH STITCHING

### SETTINGS

- Special Stitch Dial -  $\Sigma$
- Stitch Width Control - 4
- Stitch Length Control - 6
- Buttonhole Control - Red Dot
- Zigzag Presser Foot
- Zigzag Needle Plate

This is the same type of stitch used by the garment industry in making sports-wear. It is used for seams of 3/8" to 1/4". The seam is formed and finished in one operation. It must be used when you are making swimwear, ski pants and other garments that require stretch.

Fig. 1 shows the raw edge finished.

Stitch so the needle pierces the fabric just short of the outside edge.

Raw or worn edges of older garments can be overcast to prevent further raveling.

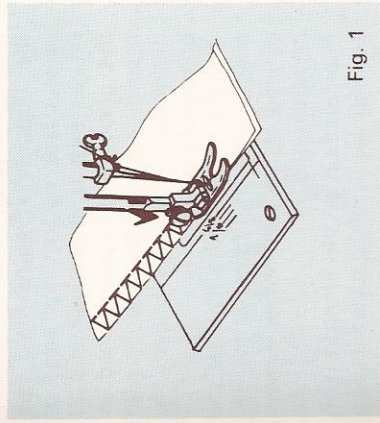
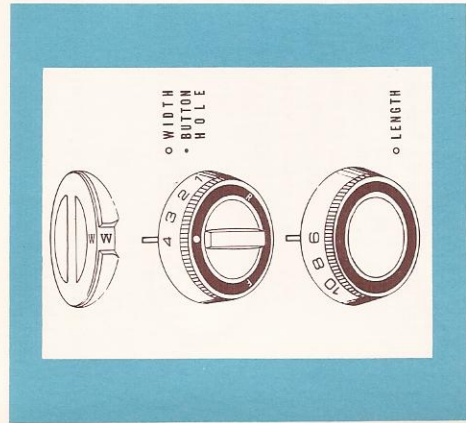


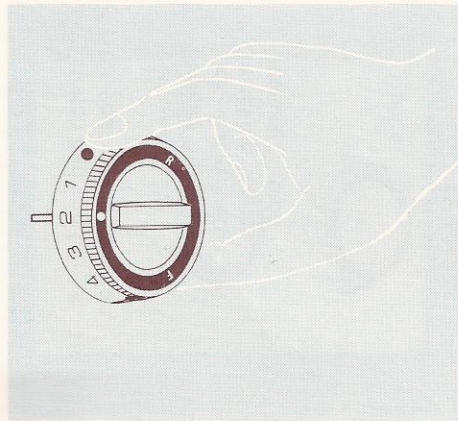
Fig. 1

## RICK-RACK STRETCH STITCHING

### SETTINGS

- Special Stitch Dial - III
- Stitch Width Control - 1 to 4
- Stitch Length Control - 6
- Buttonhole Control - Red Dot
- Zigzag Presser Foot
- Zigzag Needle Plate

Sew on stretch fabrics in any area that you might use a zig zag stitch. This stitch can be used as a decorative top stitch as well.



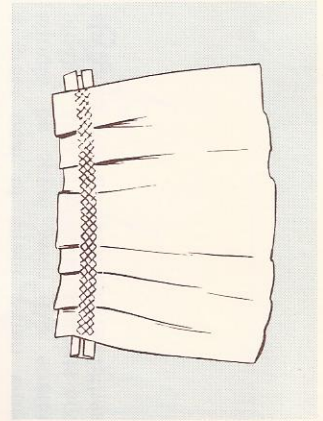
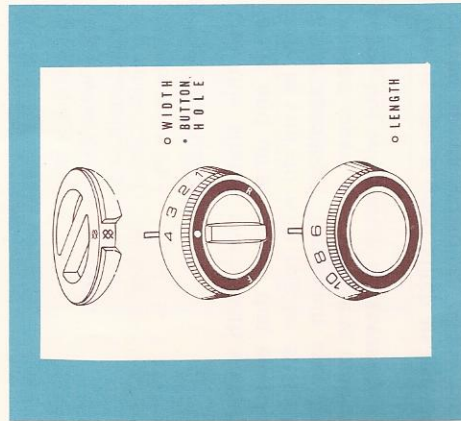
## SMOCKING STRETCH STITCHING

### SETTINGS

- Step 1. Make a straight line of gathers across the fabric that you wish to smock.
- Step 2. Special Stitch Dial -  $\Sigma$
- Stitch Width Control - 3 to 4
- Stitch Length Control - 6
- Buttonhole Control - Red Dot
- Zigzag Presser Foot
- Zigzag Needle Plate

With a narrow strip of fabric directly under the line of gathering, stitch over the gathers. The design will be a series of small diamonds.

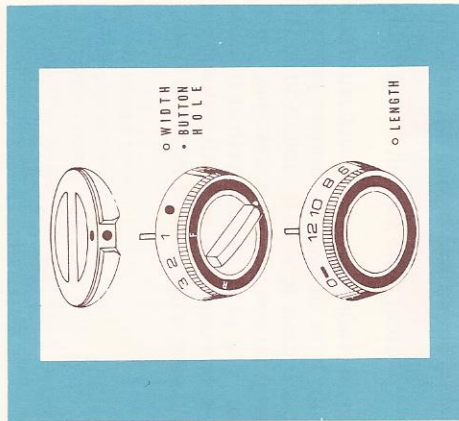
When smocking a garment, the stitching should be done before the piece is sewn into the garment.





## SPECIAL FINISHING STITCHES

After the basic construction of your garment is finished, there are still many finishing touches to be done. To aid your completion of your garment, the Kenmore has been designed to do the following tasks that formerly had to be done by hand.



### BUTTONHOLE MAKING

#### SETTINGS

- Special Stitch Dial - Red Dot
- Stitch Width Control - 1 to 1½
- Stitch Length Control - 12
- Buttonhole Control - F
- Buttonhole Guide
- Zigzag Presser Foot
- Zigzag Needle Plate

1. Carefully mark the buttonhole length on your garment. Mount the buttonhole guide onto the presser foot so that rear edge of presser foot is at the rear end of the guide, with upper thread as shown. Place the fabric with buttonhole marked, under the buttonhole guide. Without lowering the foot, let the needle pierce the fabric at the beginning of the buttonhole. Lower presser foot.

Reproduction of the identical size buttonholes is facilitated with the aid of the graduations on the left side of the buttonhole guide.

These graduations are 1/8" apart. Always start buttonhole with foot positioned at rear end of the guide. After first buttonhole is made, always stitch forward to point on front of guide as with first buttonhole. Graduations act as reference mark.

2. With the buttonhole control at F, stitch forward until you approach the front marking of your buttonhole.

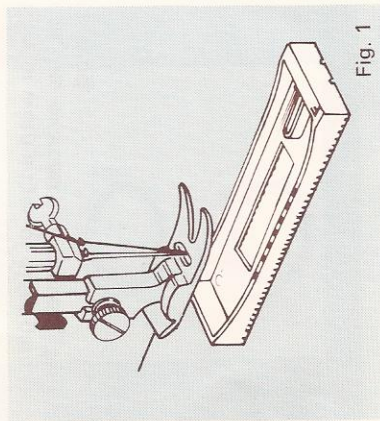


Fig. 1

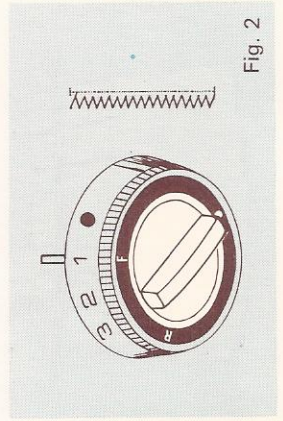


Fig. 2

3. Turn the control to "R" stitching back to the beginning of the buttonhole. The speed with which the control is turned determines the number of stitches at the end of the buttonhole. The slower the control is turned while sewing, the more stitches formed.

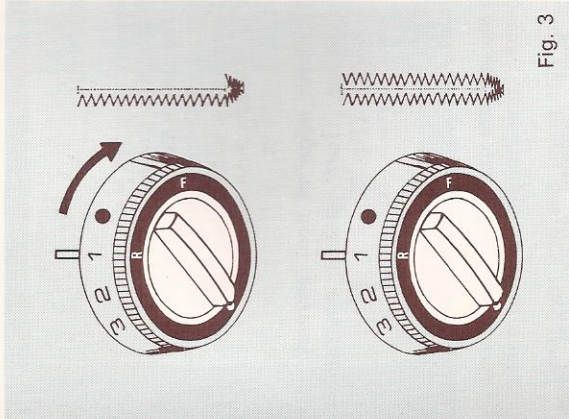


Fig. 3

4. Turn the control back to F to finish buttonhole.

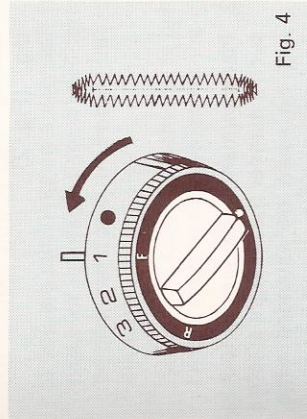


Fig. 4

Always make a practice buttonhole on a scrap of fabric you plan to use. Try the buttonhole with the button you will use.

Always use an interfacing in area of garment where buttonholes are placed. Tissue paper or regular interfacing can be used. Tear paper away after stitching, if it is used.

For heavier weight fabrics, loosen your top tension slightly and use a wider stitch width setting.



## BLIND HEMMING

### SETTINGS

Special Stitch Dial - ✓  
 Stitch Width Control - 2 to 3  
 Stitch Length Control - 12 to 8  
 Buttonhole Control - Red Dot  
 Zigzag foot or edgestitcher if available  
 Zigzag Needle Plate

1. Finish edge of hem anyway you desire. Turn up hem appropriate width. (Fig. 1)

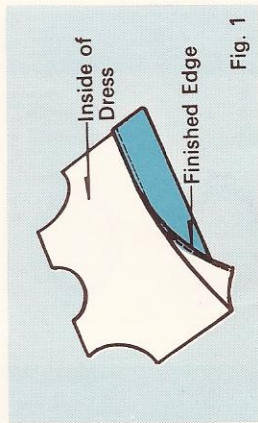


Fig. 1

2. Fold garment away from hem leaving 1/8" of hem edge extending. (Fig. 2)

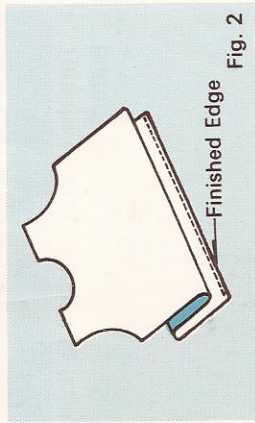


Fig. 2

3. Place garment under presser foot in such a manner that straight stitches will be sewn on extended edge. The zigzag stitch should just catch the fold of the garment. (Fig. 3)

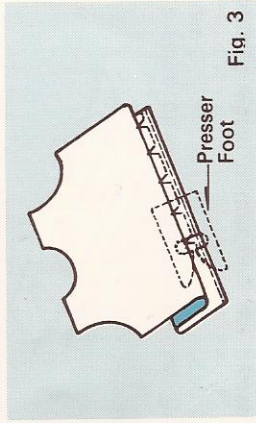


Fig. 3

4. Press both sides of the finished hem. The right side of the garment will show only the blind stitches. (Fig. 4)

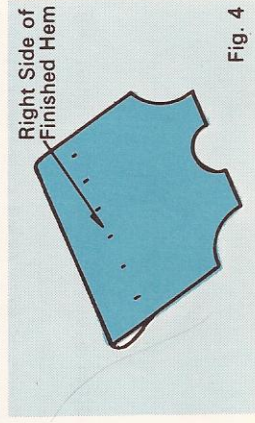
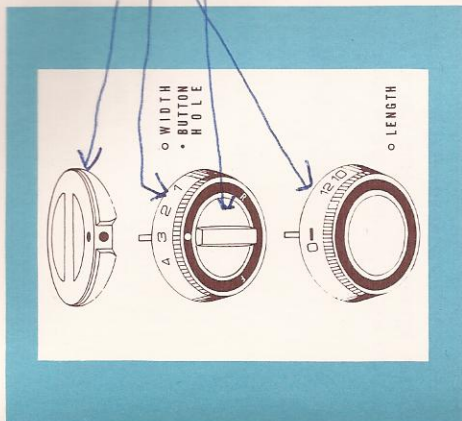


Fig. 4

## SATIN STITCHING

### SETTINGS

Special Stitch Dial - Red Dot  
 Stitch Width Control - 1 to 4  
 Stitch Length Control - Red Zone  
 Buttonhole Control - Red Dot  
 Satin Stitch Foot  
 Zigzag Needle Plate



Closely spaced zigzag stitches are called satin stitches. This is an attractive stitch used for appliqueing, monogramming, buttonhole making.

Whenever you are using this stitch, it is well to remember to loosen the tension of the top thread slightly. The wider the stitch you make, the looser the tension should be.

If you are stitching on a very soft fabric, it is well to use a backing of tissue paper or interfacing for a well formed stitch. Puckering of the material will be eliminated and the bobbin thread will not be visible on the right side of the fabric.

As with all special stitches, it is best to make a sample design on your fabric before starting the design on the garment.

## APPLIQUEING

### SETTINGS

Same as with Satin Stitching

Select an applique design to be applied to your garment and baste it in place. Satin stitch around the raw edge of the applique completely covering the edge. You may want to do this with a contrasting color of thread or self color.





## ZIPPER APPLICATION

### SETTINGS

- Special Stitch Dial - Red Dot
- Stitch Width Control - Red Dot
- Stitch Length Control - 12 to 10
- Buttonhole Control - Red Dot
- Zipper Foot
- Straight Stitch Needle Plate

## REGULAR ZIPPER

The foot is adjustable for use on the right or left side of the needle when sewing the regular type of zipper. Adjust the foot so the needle clears the side notch on the foot. See Fig. 1. Carefully follow directions given on the zipper package.

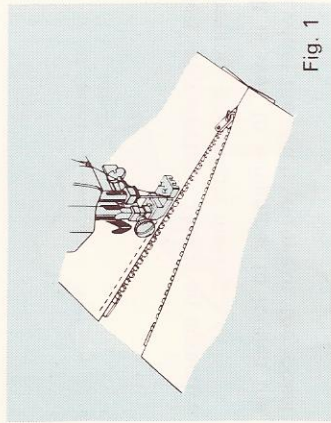


Fig. 1

## INVISIBLE ZIPPER

Adjust the foot so the needle is sewing through the center hole of the foot and one groove of the foot is riding on the teeth of the zipper. See Fig. 2. Follow the zipper manufacturer's instructions.

After zipper has been inserted, finish sewing seam by shifting foot to side position sewing through side notch.

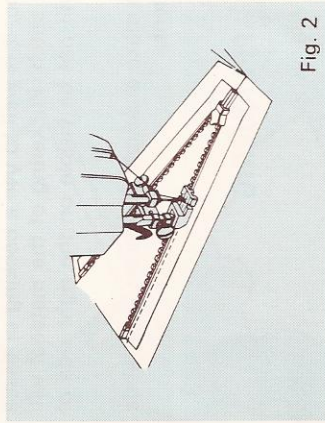


Fig. 2

## CORDING

Foot can also be used to make cording for slipcovers etc. Cover a cord with a strip of bias fabric and sew as shown in Fig. 3.

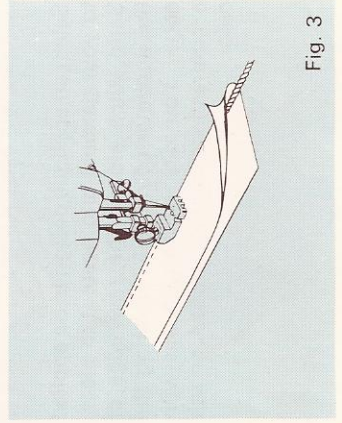


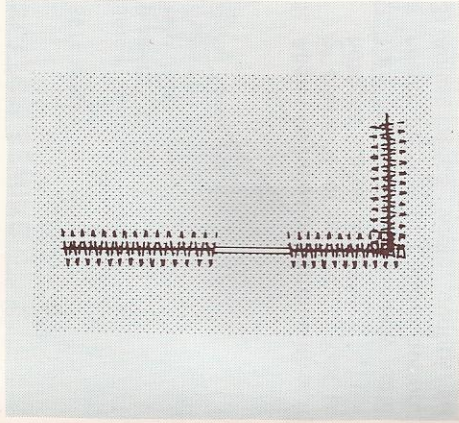
Fig. 3

## MENDING

### SETTINGS

- Special Stitch Dial - 3:30
- Stitch Width Control - 4
- Stitch Length Control - Red Zone
- Buttonhole Control - Red Dot
- Zigzag Presser Foot
- Zigzag Needle Plate

To repair a straight or three-cornered tear, position the tear under the needle in such a way that the stitching catches both sides of the tear. When mending a three-cornered tear, stitch from each end to the center. It is well to use a piece of fabric under the tear for reinforcement.

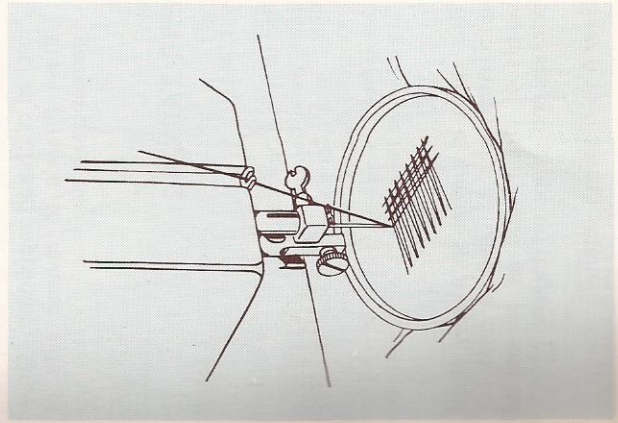


## DARNING

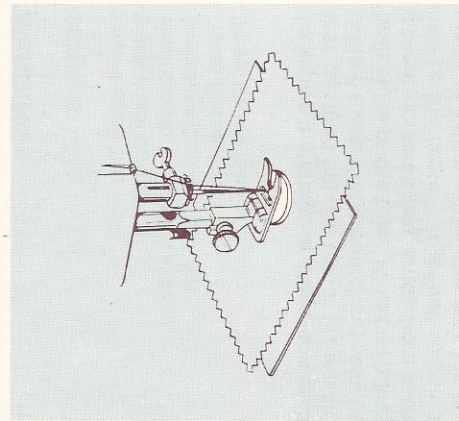
### SETTINGS

- Special Stitch Dial - Red Dot
- Stitch Width Control - Red Dot
- Buttonhole Control - Red Dot
- Feed Dogs - Up
- No Presser Foot

Remove presser foot, stretch fabric between embroidery hoops with hole centered. Draw the bobbin thread up through the fabric by holding the top thread and taking one stitch at the spot where you wish to start darning. Lowering the presser bar, start sewing at a slow to medium speed. Move the fabric back and forth with a steady rhythm to cover the darning area. When it is covered, turn the fabric and sew another layer of stitching across the first layer of stitching.





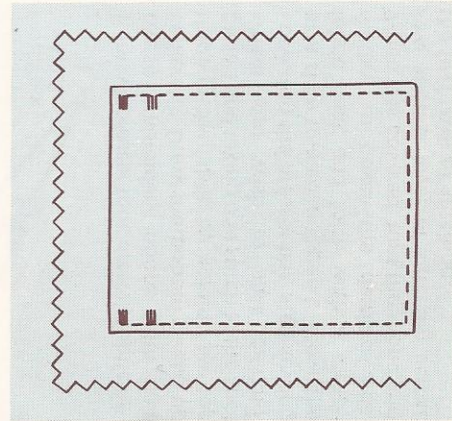


## BUTTON SEWING

### SETTINGS

- Special Stitch Dial - Red Dot
- Buttonhole Control - Red Dot
- Feed Dogs - Down
- Zigzag Presser Foot
- Zigzag Needle Plate

1. Align two holes of button with slot of presser foot and lower foot to hold the button securely.
2. Turn hand wheel manually until needle point is just above button.
3. Adjust stitch width control so needle will enter left hole of the button.
4. Turn hand wheel again by hand so needle enters second hole. Re-adjust stitch width if necessary. Stitch a number of times.
5. Finish sewing with an extra two inches of thread remaining. Draw these threads to reverse side of garment and tie.



## BAR TACKING

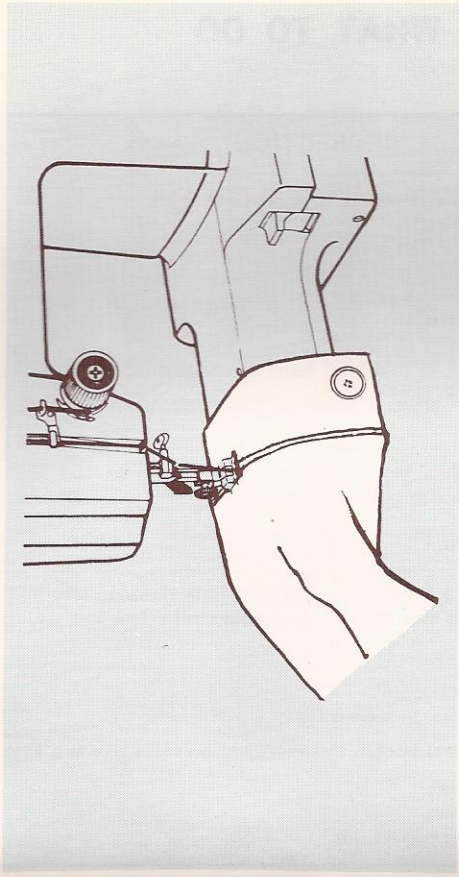
### SETTINGS

- Special Stitch Dial - Red Dot
- Stitch Width Control - 1 to 4
- Stitch Length Control - Red Zone
- Buttonhole Control - Red Dot
- Zigzag Presser Foot
- Zigzag Needle Plate

This stitch is similar to a very short satin stitch and is used to reinforce points of strain such as corners of pockets and straps on lingerie.

Sew 4 to 6 zigzag stitches.

## FREE-ARM SEWING

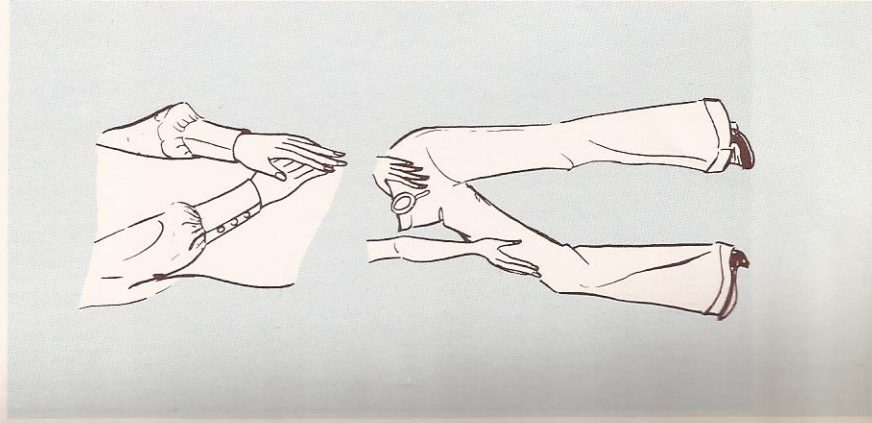


This sewing machine can be used like a flat bed machine, but easily converts to free arm machine by removing the base.

The free arm enables you to sew tubular types of pieces more easily. Just slip the sleeve or pants leg on the free arm as shown above.

You will find many uses for this free arm feature such as:

1. Mend elbows and knees of garments more easily.
2. Sew in sleeves more easily. This is especially true when sewing smaller garments.
3. Applique, embroider or hem around edges of cuffs or pants legs.
4. Sewing in elastic casings in skirts or pants at the waistline.





# Checking Performance Problems WHAT TO DO

PROBLEM	PROBABLE CAUSE	CORRECTION
Irregular Stitches	<p>Incorrect size needle.</p> <p>Improper threading.</p> <p>Loose upper thread tension.</p> <p>Pulling fabric.</p> <p>Light pressure on presser foot.</p> <p>Loose presser foot.</p> <p>Unevenly wound bobbin.</p> <p>Nicks or burrs on shuttle.</p> <p>Nicks or burrs at hole of needle plate.</p>	<p>Choose correct size needle for thread and fabric.</p> <p>Rethread machine.</p> <p>Tighten upper thread tension.</p> <p>Do not pull fabric; guide it gently.</p> <p>Increase pressure on presser foot.</p> <p>Reset presser foot.</p> <p>Rewind bobbin.</p> <p>Replace shuttle, or polish off burrs completely.</p> <p>Replace needle plate, or polish off burrs completely.</p>
Breaking Needle	<p>Pulling fabric.</p> <p>Incorrect size needle.</p> <p>Incorrect setting of needle.</p> <p>Loose presser foot.</p>	<p>Do not pull fabric; guide it gently.</p> <p>Choose correct size needle for thread and fabric.</p> <p>Reset needle.</p> <p>Reset presser foot.</p>
Bunching of Thread	<p>Upper and lower threads not drawn back under presser foot before starting seam.</p>	<p>When starting a seam be sure to draw both threads under and back of presser foot about 4" and hold until a few stitches are formed.</p>
Puckering	<p>Incorrect thread tension(s).</p> <p>Light pressure on presser foot.</p> <p>Using two different sizes or kinds of thread.</p> <p>Bent or blunt needle.</p> <p>Loose presser foot.</p> <p>Fabric too sheer or too soft.</p>	<p>Reset thread tension(s).</p> <p>Increase pressure on presser foot.</p> <p>Upper thread and bobbin thread should be same size and kind.</p> <p>Insert new needle.</p> <p>Reset presser foot.</p> <p>Use underlay of tissue paper.</p>

PROBLEM	PROBABLE CAUSE	CORRECTION
Skipping Stitches	<p>Incorrect size needle.</p> <p>Certain knits and synthetics.</p> <p>Bent or blunt needle.</p> <p>Incorrect setting of needle.</p> <p>Tight upper thread tension.</p> <p>Light pressure on presser foot.</p>	<p>Choose correct size needle for thread and fabric.</p> <p>Use "Q NEEDLE".</p> <p>Insert new needle.</p> <p>Reset needle.</p> <p>Loosen upper thread tension.</p> <p>Increase pressure on presser foot.</p>
Breaking Upper Thread	<p>Starting to stitch too fast.</p> <p>Improper threading.</p> <p>Tight upper thread tension.</p> <p>Incorrect size needle.</p> <p>Sharp eye in needle.</p> <p>Nicks or burrs on shuttle.</p> <p>Nicks or burrs at hole of needle plate.</p>	<p>Start to stitch at a medium speed.</p> <p>Rethread machine.</p> <p>Loosen upper thread tension.</p> <p>Choose correct size needle for thread and fabric.</p> <p>Insert new needle.</p> <p>Replace shuttle, or polish off burrs completely.</p> <p>Replace needle plate, or polish off burrs completely.</p>
Breaking Bobbin Thread	<p>Improper bobbin case threading.</p> <p>Tight bobbin thread tension.</p> <p>Lint in bobbin case or shuttle.</p>	<p>Check bobbin case threading.</p> <p>Loosen bobbin thread tension.</p> <p>Clean bobbin case and shuttle.</p>
Fabric not Moving	<p>Feed dog down.</p> <p>Light pressure on presser foot.</p> <p>Thread knotted under fabric.</p>	<p>Raise feed dog.</p> <p>Increase pressure on presser foot.</p> <p>Place both threads back under presser foot before beginning to stitch.</p>
Machine Jamming Knocking Noise	<p>Thread caught in shuttle.</p>	<p>Disassemble and clean shuttle.</p>

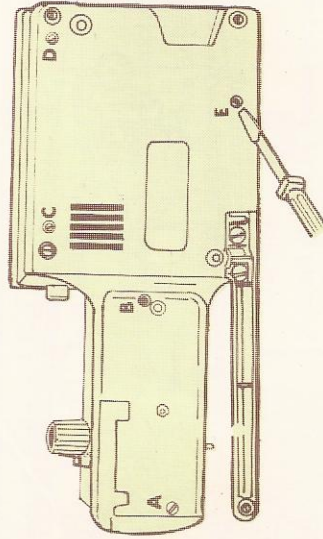
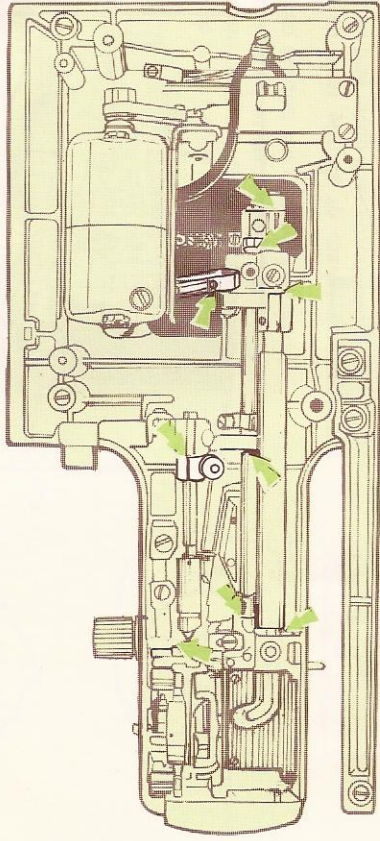






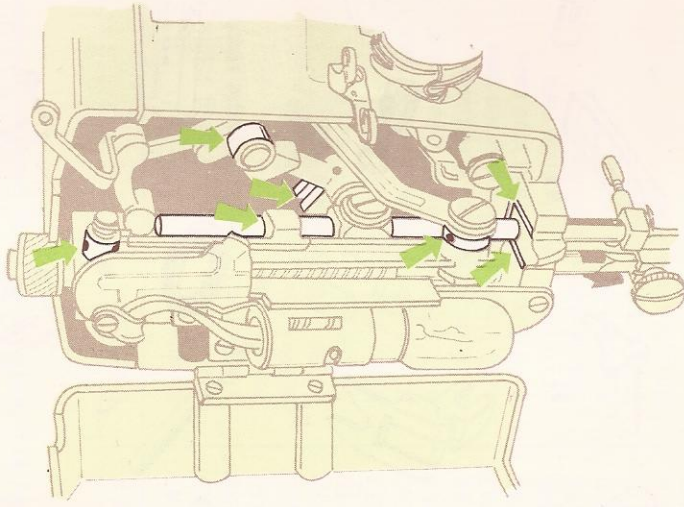
### OILING UNDERSIDE

Tilt machine head back and remove bottom cover to oil points indicated on underside of machine. To remove bottom cover, remove screws (A), (B), (C), (D) and (E) as shown below.



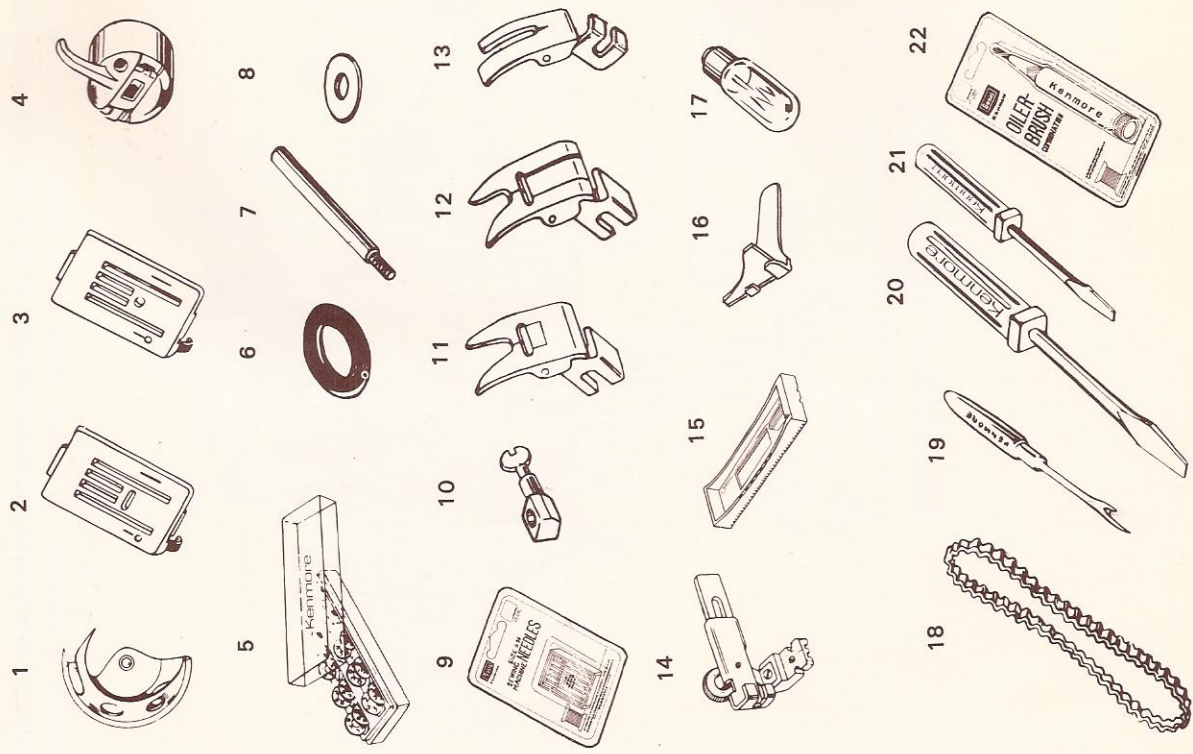
### OILING IN FACE COVER PLATE

Swing hinged face cover plate open and oil points indicated in illustration.





**PARTS LIST**



**PARTS LIST**

All parts listed herein may be ordered from any Sears, Roebuck and Co. or Simpsons-Sears Limited store or service center.

**WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:**

1. PART NUMBER
2. PART DESCRIPTION
3. MODEL NUMBER
4. NAME OF ITEM

If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for expedited handling.

Ref. #	Part #	Description
1	47	Shuttle
2	38295	Needle plate insert ... Zigzag stitch
3	38296	Needle plate insert ... Straight stitch
4	6510	Bobbin case
5	*6862	Bobbin box with 10 bobbins
6	1939	Bobbin winder rubber ring
7	8286	Thread spool pin
8	2273	Nylon disc
9	*6740	# 9 Single needles in orange case
	*6741	# 11 Single needles in yellow case
	*6742	# 14 Single needles in red case
	*6743	# 16 Single needles in green case
	*6744	# 18 Single needles in blue case
	*6746	*NEEDLES™ in chocolate case
10	36353	Needle clamp with screw
11	40390	Standard zigzag foot
12	6870	Satin stitch foot
13	6873	Straight stitch foot
14	6757	Zipper foot
15	41620	Buttonhole guide
16	6864	Needle threader
17	6797	Light bulb
18	41152	Motor belt
	41014	Motor belt
19	6830	Buttonhole opener
20	41670	Large screw driver
21	41669	Small screw driver
22	*6889	Oil and lint brush

\*These items are not furnished with the machine, but may be ordered per instructions above.



## WARRANTY

### FULL 25 - YEAR WARRANTY ON SEWING MACHINE HEAD

For 25 years from the first day of use in your home, Sears will, free of charge, repair defects in material or workmanship which appear in the sewing machine head.

### FULL TWO YEAR WARRANTY ON ELECTRICAL EQUIPMENT OF SEWING MACHINE

For two years from the first day of use in your home, Sears will, free of charge, repair defects in material or workmanship which appear in the electrical equipment of the sewing machine, including motor, wiring, switch and speed control.

### FULL 90 - DAY WARRANTY ON ALL PARTS AND MECHANICAL ADJUSTMENTS

For 90 days from the first day of use in your home, Sears will, free of charge, replace any parts and provide mechanical service necessary for proper operation of the sewing machine, except for normal maintenance.

To obtain warranty service described above, simply contact the nearest Sears store or Service Center throughout the United States or Canada.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Simpsons-Sears Limited  
Toronto, Ontario, Canada**

**Sears, Roebuck and Co.  
Sears Tower  
BSC 41 - 3  
Chicago, IL 60684**



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If and when you need service, please be sure to mention the number shown on your nomenclature plate. See page 2.

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SIMPSONS-SEARS LIMITED, Toronto, Ontario, Canada**